



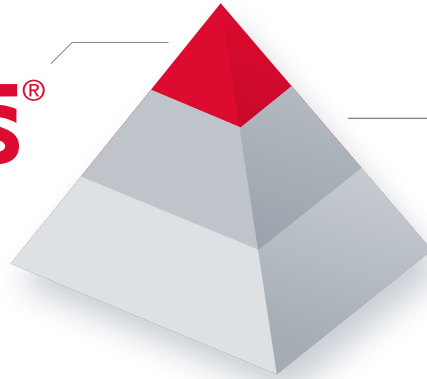
iwis Solutions for Can and Tube Production

Our Industry Solutions



A Brand beyond Standards

JWIS[®]
FLEXON[®]



ELITE[®]

EURO CHAIN[®]
powered by iwis

ecoplus[®]

Technical perfection of highest quality for a maximum customer benefit – that is our high standard. 100 % exact replication of more than 30 million spare parts every single day – a quality benchmark which a single expression stands for at iwis: Highest precision. We are proud of that fact and numerous certifications and awards of our quality management show that we follow the right path!



**ALL CONTACT DETAILS
ARE TO BE FOUND ONLINE.**

Your strong partner

The iwis group is a global company. With subsidiaries in USA, China, India, Korea, Brazil and numerous in Europe we are able to provide our precision chains systems to different national markets. additional to this, we have distribution partners in more than 30 countries on all continents.

iwis has realised the chances of the globalisation at an early stage and has established a distribution structure by a targeted positioning which guarantees a worldwide supply. Thus we do not only open up new markets but our customers can appeal to a familiar and reliable local partner with regard to their business activities abroad.



Engineering expertise for demanding packaging processes

In the production of cans and tubes, sensitive, thin-walled hollow bodies must be transported safely, precisely, and at high cycle rates or speeds through various process stages—from cleaning and coating to drying and further processing. iwis develops **high-performance transport chains and conveyor systems** specifically tailored to the requirements of modern packaging and processing equipment. Our solutions ensure gentle product handling, high process reliability, and maximum system availability.

System solutions for reliable production processes

With decades of experience in conveyor and drive systems, iwis offers customized solutions for the **transport of cans and tubes**. Our can and tube transport chains combine **robust precision chains with intelligently designed attachments**. Our **modular belts** support your production process and ensure **gentle, durable product transport**.

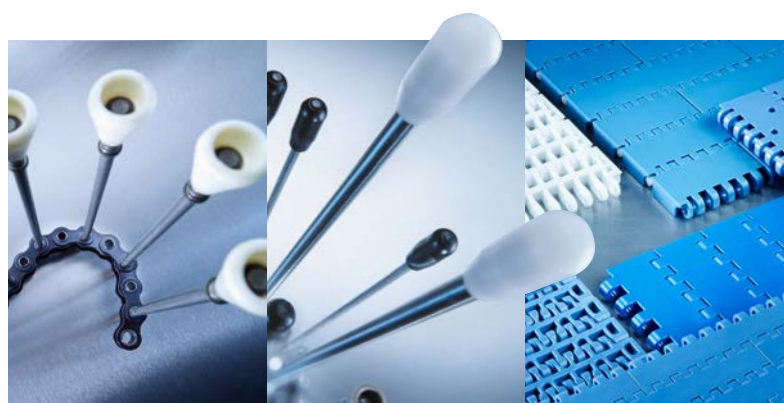
Corrosion-resistant materials, long-lasting components, and well-engineered designs result in reduced maintenance times, enable adaptation to specific environmental conditions, and ensure reliable performance — even under demanding production conditions.

Collaborative engineering for your application

Each production line has its own requirements in terms of transport speed, installation space, media resistance, and ease of maintenance. iwis therefore develops solutions precisely tailored to each application – **from standardized chain solutions to customer-specific engineering concepts**. The result: flexible, cost-effective conveyor systems that efficiently support production processes and sustainably increase plant productivity.

Key advantages

- Gentle transport of sensitive cans and tubes
- High process reliability at high production speeds
- Reduced maintenance requirements thanks to wear-optimized precision chains
- Quick replacement of tube transport rods directly within the system
- Initial lubrication tailored to sensitive process environment
- Corrosion-protected materials for demanding processes
 - Elimination of can and tube contamination through maintenance-free and low-maintenance chains
 - Wide range of plastics and color variations
 - Flexible solutions and customer-specific engineering
 - Smooth chain operation
 - Application-oriented technical support
 - High-quality matching sprockets





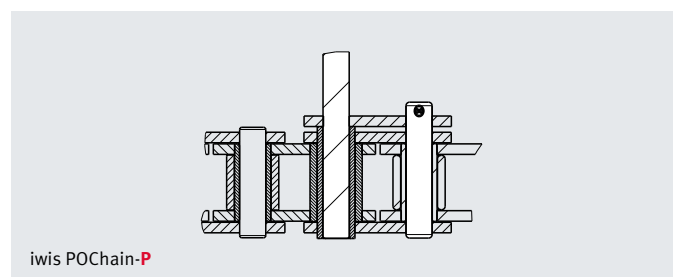
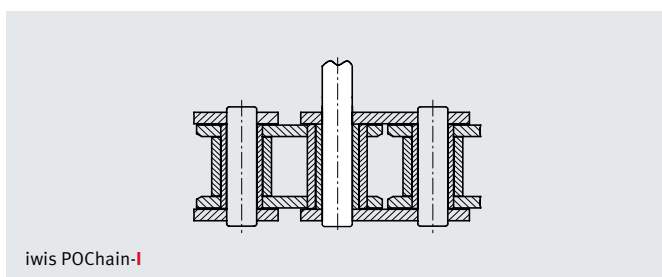
Pin Oven Chains

iwis offers a high-performance, long-lasting solution for the safe conveying of cans and thin-walled hollow containers. By combining high wear resistance, adaptable components and process-optimised design features, reliable systems are created for every **2-piece can application** — especially in demanding industries such as metal can production. The chains are specifically designed for challenging production environments with high speeds and temperatures. High-performance protective heads and individually adjustable transport pin lengths ensure maximum process reliability. **Defined breaking points minimise collision damage**, while a **specially developed lubrication** ensures clean, drip-free operation. **Reliable, long-lasting and extremely wear-resistant.**

Highlights

- iwis precision roller chains are long-lasting, reliable and particularly wear-resistant.
- iwis can transport chains are initially lubricated with our special IPP lubricant for can manufacturing applications. IPP is PWIS-free, drip-proof, has a very low evaporation rate, is suitable for high-temperature operation and approved for use in the food industry.
- Standard protective head: high-performance material (PEEK), highly heat-resistant (up to at least 260 °C, depending on the application). PEEK also offers excellent chemical resistance. Protective heads are optionally available with sliding washers, if required (only recommended for applications where contamination is uncritical). Transport pin lengths can be adapted to your specifications.
- Transport pin lengths can be adapted to your specifications
- Transport pins: easy to replace directly on the production line without breaking the chain or removing it from the machine (POChain-P)
- Transport pins can be installed at defined intervals (e.g. every 7th pin)
- iwis offers two fixture solutions for transport pins:
 - POChain-I: pins are integrated into the outer plates
 - POChain-P: split-pin fixture
- Temperature range: 0 °C to +260 °C

Our fixture solutions





Technical dimensions

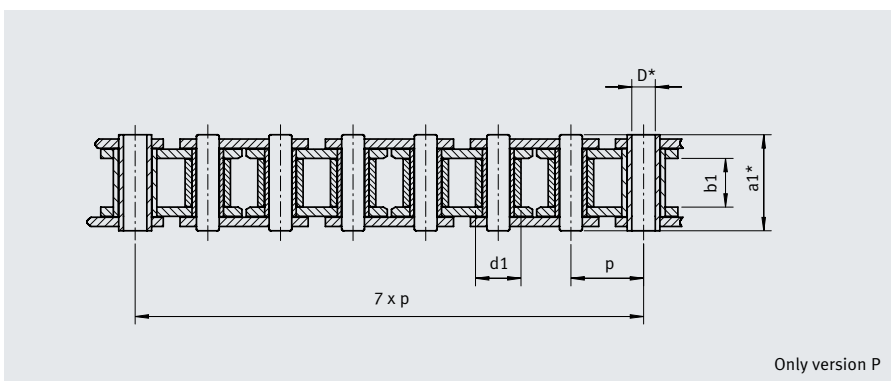
Chain type	ISO 606	iwis designation	Pitch p × inner width	Breaking load min. F_b (N)	Roller diameter max. d_1 (mm)	Hollow pin inner diameter min. D (mm)	Inner width min. b_1 (mm)	Pin length max. a	Transport pin Ø T (mm)	Weight (dependent on transport pin length) (kg/m)
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Pin Oven Chains

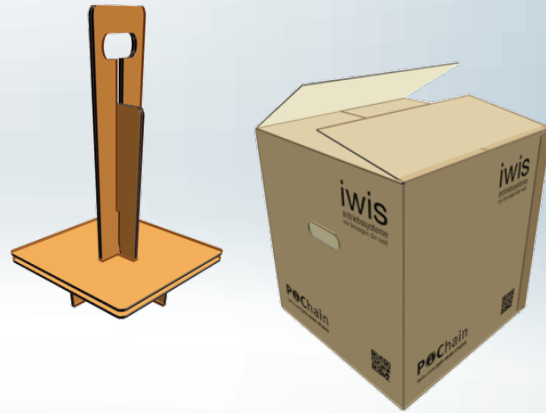
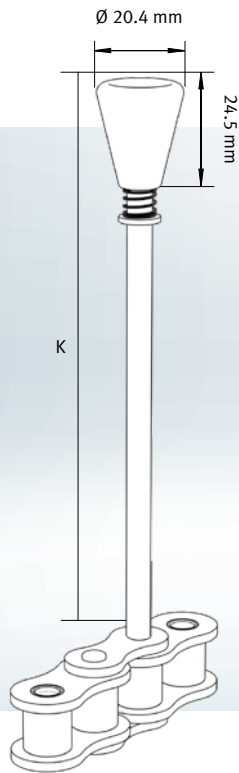
POChain-I	60-1	FM128ASL-POC-I	3/4 × 1/2"	31,300	11.91		12.7	26.3	5.97	approx. 1.9
POChain-P	60-1	FM128ASL-POC-P	3/4 × 1/2"	31,300	11.91	6.0	12.7	26.7	5.97	approx. 1.9
POChain-I*	60-1	FM128AML-POC-I	3/4 × 1/2"	31,300	11.91		12.7	26.3	5.97	approx. 1.9

*maintenance-free

Notice: *Dimensions only apply to POChain-P.
K defines the dimension from outer plate to the end of the protective head.



Only version P



Nomenclature

Our precise nomenclature makes ordering easier for you. The detailed designation code helps you to find and order exactly the right chain for your application quickly and without any trouble – **in writing, by phone** or via our **online request form**.

www.iwis.de/POChain-inquiry

iwis Pin Oven Chain packaging

We always have our customers' interests at heart – not only regarding the quality of our chains, but also where their packaging is concerned. Our packaging protects the chains and guarantees that they will be delivered to you in impeccable condition.

- Robust packaging of chains
- Easy chain handling
- No risk of damaging pins during handling
- iwis patent
- Delivery lengths:
 - 322 links (6.1341 m or 20.125 ft)
 - 392 links (7.4676 m or 24.5 ft)
 - 336 links (6.4008 m)

[I] Integral
[P] Push-fit

Pin length dimension K
(4-digit in inches 4-digit in mm)

[P] PEEK

60-M128A-ST-I-7-7.060-SO-P-S-322L-POChain

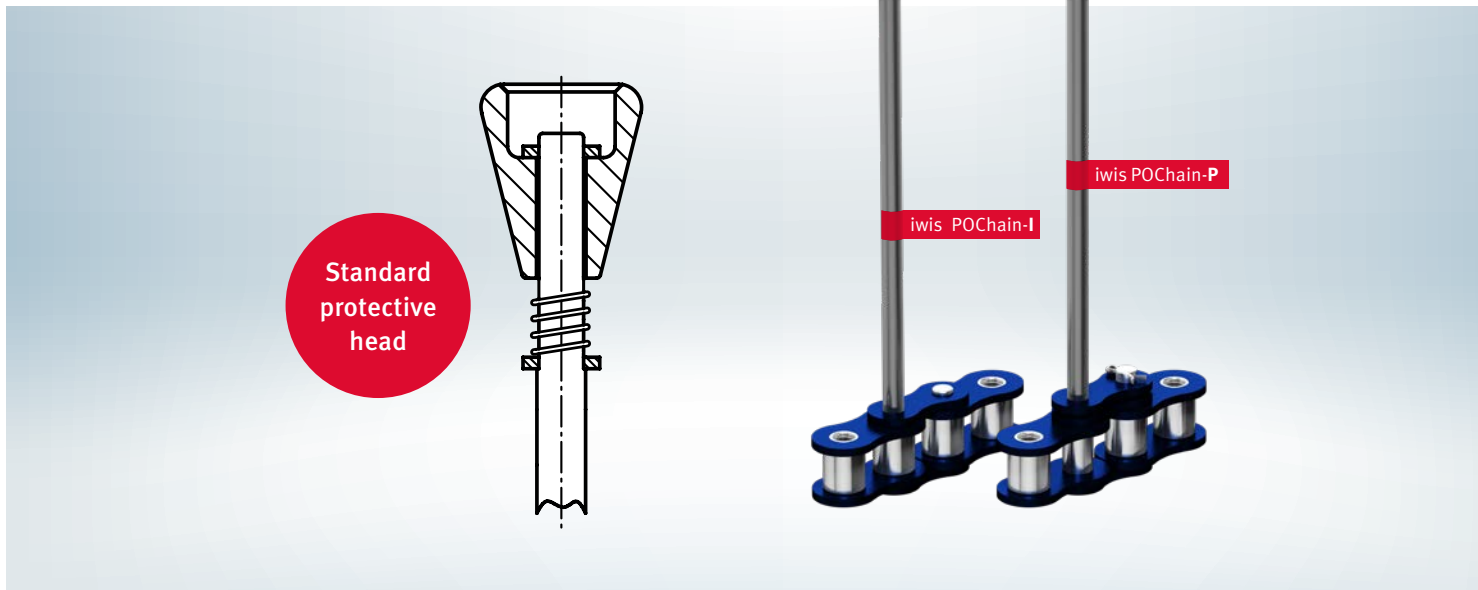
[ST] Standard
with IPP lubricant

Pin interval
(every 7th pin)

Individual chain
length (links)

[S] without loose-fit spacer
[W] with loose-fit spacer

[SO] SnapOff pin
[BE] Bendable pin



Two pin versions to cover all requirements

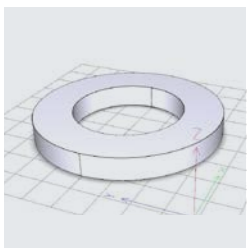
BENDABLE PIN

These pins are manufactured to be tough yet bendable enough to withstand inadvertent impact during conveyor jams or accidental contact with the machine frame. These pins are easy to bend back into their original position by hand.

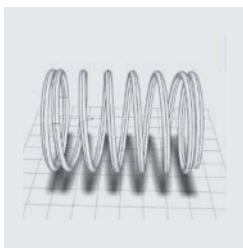
SNAP-OFF PIN

The material specification of these pins cause them to break off in the event of any accidental contact or impact during operation. The advantage for you: the hardness of the transport pin material is similar to that of the pins of the base chain, so the wear rate of both sets of pins is the same.

Spare parts for Pin Oven Chains



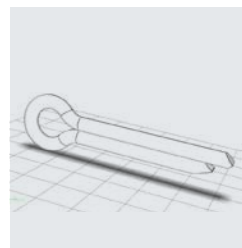
Press-fit washer
Art.-No. 40010214



Spring
Art.-No. 40010218



Standard protective head
Art.-No. 40010217



Split pin
Art.-No. 40010219



Insertion links
Art.-No. *



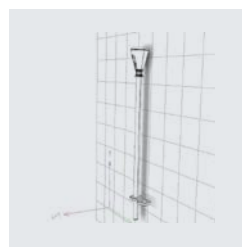
3-link sections
Art.-No. *



Outer link
Art.-No. 40010216

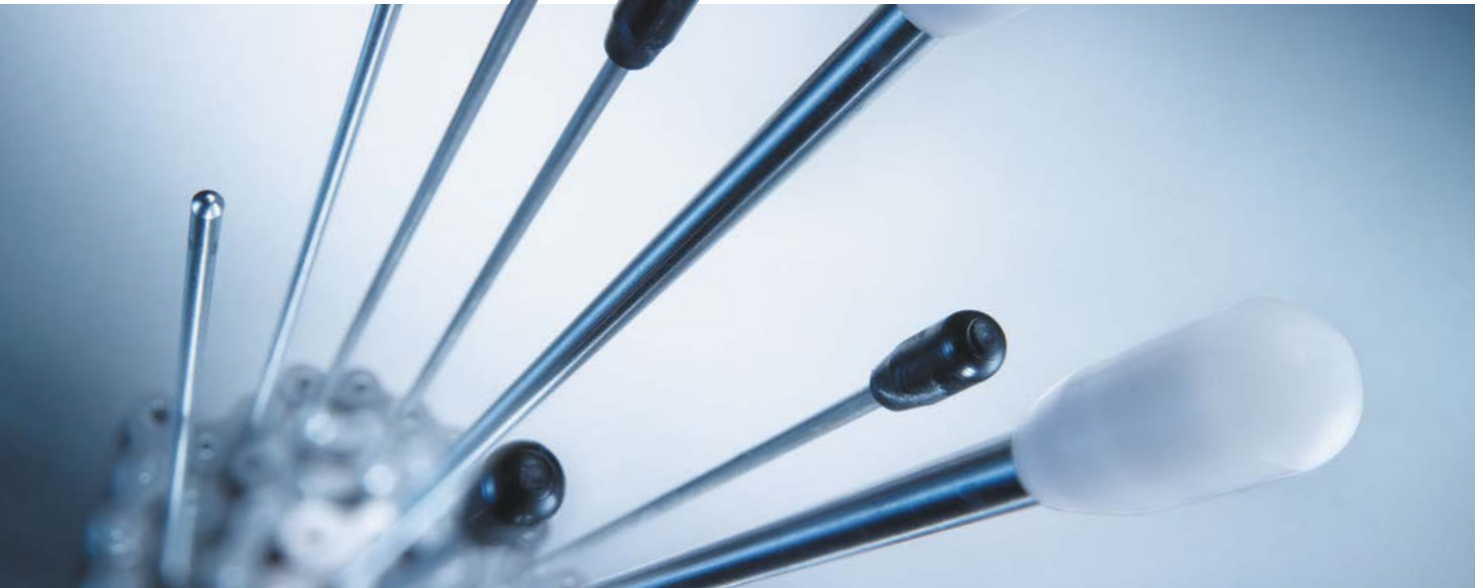


Connecting link
Art.-No. 40009882



Installation parts Version P
Art.-No. *

* Article no. to be determined when ordering



Tube Transport Chains

Tube transport chains from iwis enable the gentle and reliable conveyance of thin-walled hollow bodies through demanding process lines such as cleaning, coating, and drying. The specially developed high-performance roller chains with **corrosion-resistant, easily** replaceable attachments ensure **maximum process reliability, long service life, and high operational flexibility. Exclusively from iwis.**

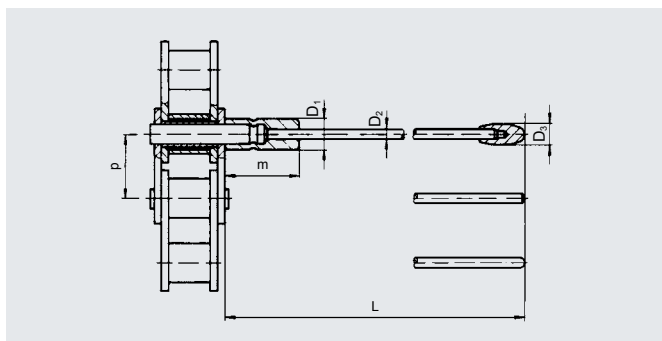
Highlights

- Attachment bars or pins can be changed easily on site using the special iwis tool provided; no need to break the chain or remove it from the machine
- Adapter and attachment bars made of highly alloyed, corrosion-resistant steels with good elastic characteristics
- iwis standard roller chains with particular wear-resistant SL-pins are used, so longer service life in comparison with hollow pin chains
- Attachment bars available in required lengths with 1 mm graduations
- Different head shapes for attachment pins available – for example **protection heads made of aluminium or plastic**
- Freely selectable distance between the tube attachments
- Basic chains also available in **maintenance free version (MEGALife)**
- 1/2", 5/8" and 3/4" also available in curved side design (only ANSI)

Applications

Wherever thin-walled hollow bodies made of aluminum or tin-plate—such as cans and tubes—must be transported safely and coated and dried reliably.

Typical applications include the production of cans and aerosol cans, as well as the manufacturing of tubes for the pharmaceutical, chemical, food, beverage, and cosmetics industries.



Technical features

- The attachments bars are pinched on to the extended pins of the base chain using an adapter and secured by fins to prevent twisting
- The pins can be changed quickly and easily if a repair is needed by breaching open the adapter with the iwis special tool (see illustration)



Technical dimensions

ISO 606	iwis designation	Pitch p (mm)	L max. (mm)	D ₁ (mm)	m (mm)	D ₂ (mm)	D ₃ (mm)
08B-1	TL85SL	12.7	300	8.0	22.0	4.0	8.0
08B-1	TL85ML	12.7	300	8.0	22.0	4.0	8.0
60-1	TL85ASB	12.7	300	8.0	22.0	4.0	8.0
08B-2	TD85SL	12.7	300	8.0	22.0	4.0	8.0
10B-1	TM106SL	15.875	300	8.0	22.0	4.0	8.0
10B-1	TM106ML	15.875	300	8.0	22.0	4.0	8.0
10B-1	TM106ML-2	15.875	300	8.0	22.0	4.0	8.0
10B-1	TM106ML	15.875	300	8.0	22.0	4.0	8.0
10B-2	TD106SL	15.875	300	8.0	22.0	4.0	8.0
12B-1	TM127SL	19.05	300	8.0	22.0	4.0	8.0
12B-1	TM127ML	19.05	300	8.0	22.0	4.0	8.0
60-1	TM128ASL	19.05	300	8.0	22.0	4.0	8.0
60-1	TM128AML	19.05	300	8.0	22.0	4.0	8.0
60-1	TM128ASB	19.05	300	8.0	22.0	4.0	8.0

Please state the length L in any enquiry or order.



CCM: Chain Condition Monitoring

Intelligent chain monitoring

- Chain wear monitoring system für high temperature applications
- Gives maintenance staff time to (re)act!
- No long downtimes for plant or machinery
- No risk to promised delivery dates – no interruption of the logistics chain
- Prevents financial losses caused by missed production
- Monitoring of precision chain applications
- “Plug ’n’ play” principle applies – does not require calibration etc.

✓ Simple modular construction

✓ Revised design

CCM-HT: A comprehensive solution

- Included in delivery:
 - CCM system including mounting plate
 - Power supply cable
 - USB cable
 - PC software
 - Installation and operating instructions
- 3D Data available and can be supplied on request
- Installation kit with standard default setting Depth D = 50 mm (Depth D* depends on chain version and can be individually varied)
- See operating instructions for information on electrical and mechanical connections.

Product range

Description	Article no.
CCM-HT-06B-IWIS	40008846
CCM-HT-08B-IWIS	40008847
CCM-HT-08A-IWIS	40008897
CCM-HT-10B-IWIS	40008850
CCM-HT-10A-IWIS	40008898
CCM-HT-12B-IWIS	40008851
CCM-HT-12A-IWIS	40008899
CCM-HT-16B-IWIS	40008853
CCM-HT-16A-IWIS	40008900
CCM-HT-20B-IWIS	40008854





Highlights



CHAIN WEAR STATUS

Chain wear status is shown in 0.5% steps on a finely graduated LED display.



DISPLAY

Measurement results can be transferred to a computer via USB connection and displayed on a special interface.



SPEED

Different speed ranges and changes of load direction are not a problem for CCM.



CHAIN SIZES

Use of the system is not restricted to a small number of chain sizes: CCM always detects wear on one chain strand only, so it is equally effective on **simplex, duplex** and **triplex chains**.



CONTACTLESS

Precise, **contact-free** measurement with **no direct interference** in the chain drive.



INTEGRATION

CCM is **quick and easy to integrate** – including retrofitting with no need for any special additional components – in numerous chain applications.



Operating conditions

- Normal industrial environment conditions
→ special version of CCM required for strongly or highly abrasive applications!
- Operating temperature range: 0 °C to 70 °C
- Special inspection by iwis required before use on chains with attachments on both sides and extended pins
- Protection type: IP67
- Resistant to non-magnetic contamination
- We recommend the installation of damping elements (e.g. between housing and mounting plate) if the system is fitted at a customer interface
- Installation of the CCM system on the tight span is recommended; installation on the slack side also possible
- USB connection to PC interface
→ connection via USB plug 2.0 Typ A
- External power supply (24 V DC ± 20%)
→ Connection via exposed cable ends to cable terminal

Important

The CCM system has a purely informative function – it explicitly offers neither protection against chain drive failures and machine breakdowns, nor information about the likelihood of chain elongation that may occur in future.

The customer is aware that the CCM system is supplied with a pre-set chain elongation reference value of 3%. This reference value was determined by iwis without taking any concrete application(s) into account. The customer will define the reference value himself and – on his own responsibility and for the specif-

Configurations

Chain size	Chain speeds
06B	0,10 – 4,80 m/s
08B / 08A	0,15 – 6,35 m/s
10B / 10A	0,15 – 7,90 m/s
12B / 12A	0,20 – 9,50 m/s
16B / 16A	0,25 – 12,50 m/s
20B	0,35 – 15,50 m/s

Lower and higher speed on request.

ic application(s) in question – check whether the reference value is uncritical or can lead to critical situations or actual damage as a result of inadmissible chain elongation.

On request, and at an additional charge, iwis will change the pre-set reference value of 3% to a different value specified by the customer; however, the customer can also use the software supplied with the device to set a reference value suited to the requirements of his specific application.



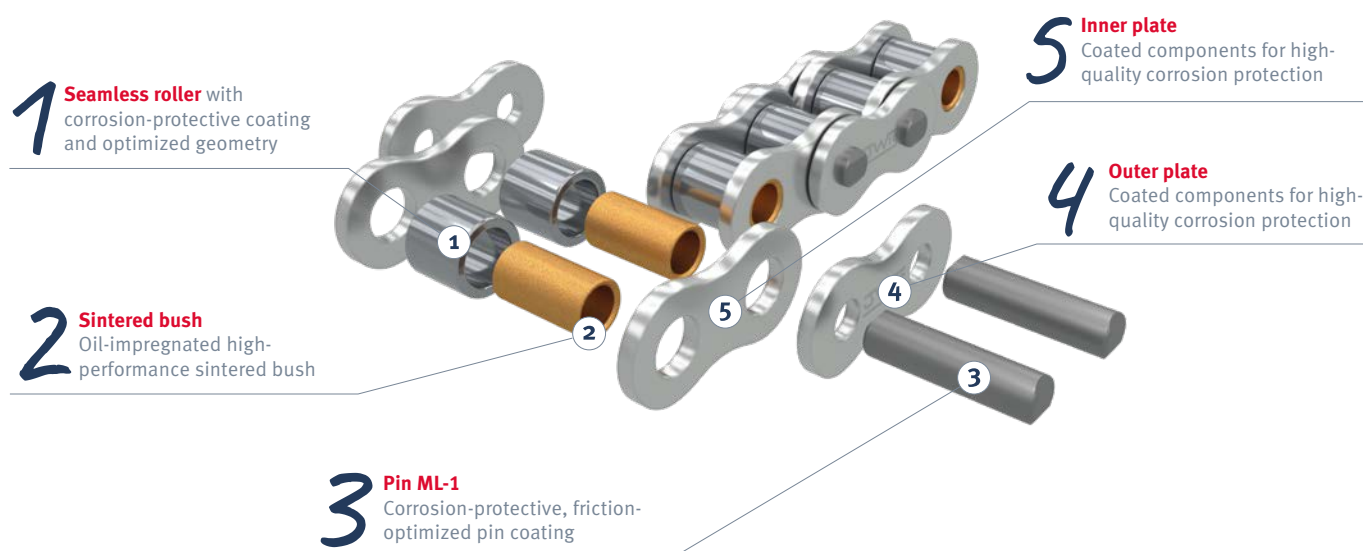
MEGAlife maintenance-free roller chains

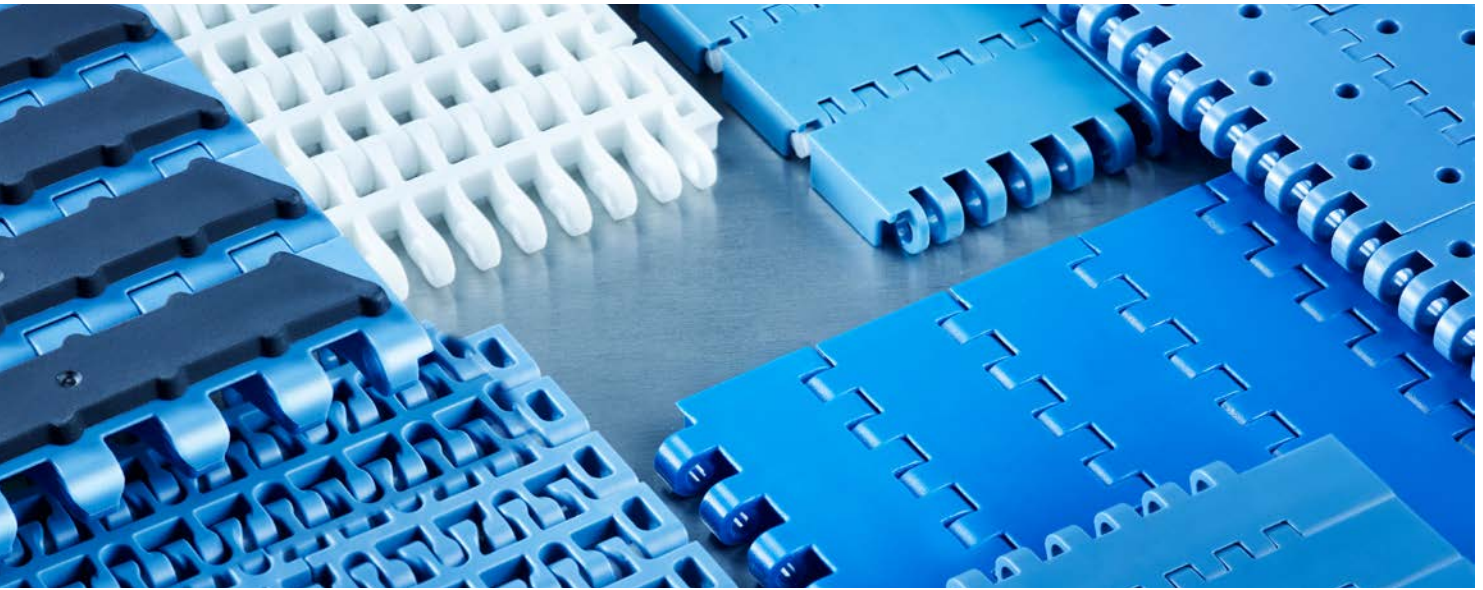
The highest possible wear resistance and a low maintenance outlay are crucial to the performance of drive and conveyor chains. To meet these demands, we offer the iwis **maintenance-free MEGAlife chains** – a premium solution that for the industry in terms of quality.

Maintenance-free MEGAlife chains excel in respect of their tensile and fatigue strength and exceptional service life. Furthermore, the MEGAlife chains require no relubrication and have an operating temperature range of -40 °C to +150 °C. This is achieved with high-performance sintered bushes in combination with specially coated components.

The bushes undergo a special manufacturing process to ensure optimum tribological properties. In conjunction with wear-resistant pins, this chainlink design cuts down friction in the link extremely effectively and reduces wear elongation over an extended period without the need for relubrication. This means that the maintenance outlay for MEGAlife maintenance-free chains is far lower than that for standard roller chains!

Depending on the application, the maintenance-free chains are supplied either dry or with additional initial lubrication.





Modular Belts

FLEXON modular belts stand for reliable conveying technology at the highest level. Manufactured from robust, durable high-performance materials, they ensure safe, gentle, and efficient transport – ideal for the demanding can industry.

Flexible solutions for every application

Our modular belts can be precisely tailored to your production requirements. **Materials, surface structures, and color variants** offer maximum design flexibility and seamless integration into existing systems.

- **Custom color options** reduce disruptive light reflections during inspection. This ensures **clear image capture** and **precise evaluation**.

Stability through intelligent connection technology

Various material options are available for the connecting pins. They provide an optimally **balanced combination of durability, stability, and cost-efficiency** – tailored to your production conditions.

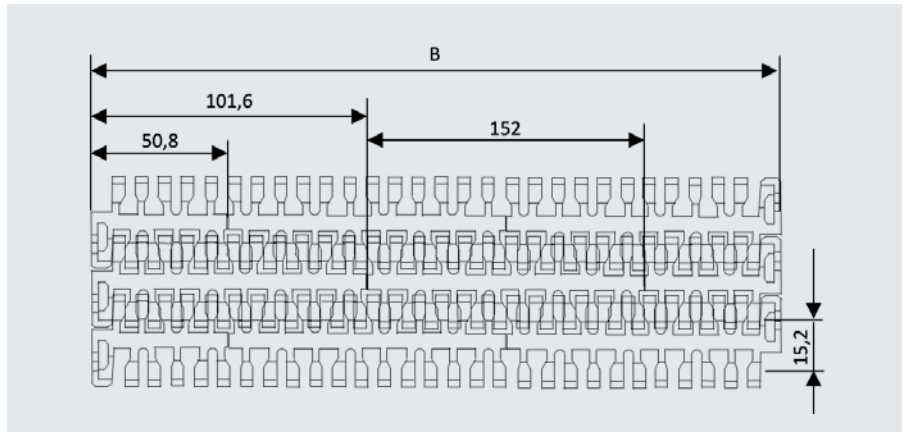
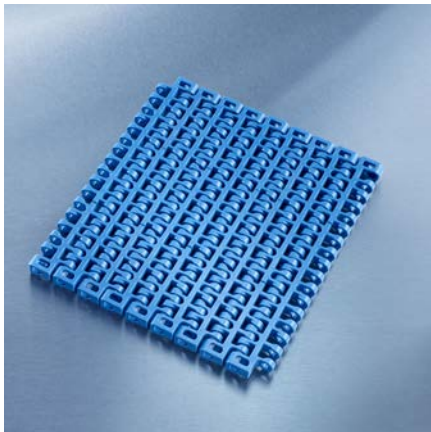
Gentle transport – maximum product safety

The well-engineered design of the modular belts offers clear advantages:

- **Open surface structures** in the accumulation area minimize friction
 - less abrasion on cans'
 - reduced risk of damage
- **Optimized perforations** for vacuum conveying ensure maximum stability in vertical conveyors
 - stable, controlled product flow

FLEXON – The smart choice for modern can conveying technology

Choose modular belts that enhance your system performance, protect your product quality, and sustainably optimize your processes.



SERIES 1566 FG

Material chain Acetal grey	Width chain 6''+6''* n
Material pin PA	Diameter pin 4.5 mm
Pitch 15.2 mm	Weight chain 7.4 Kg / m²
Thickness chain 8.7 mm	Breaking load 16,500 N/m BW

Technical dimensions



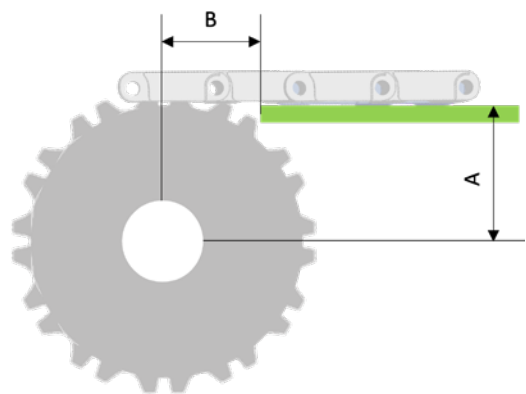
Series 1566 FG

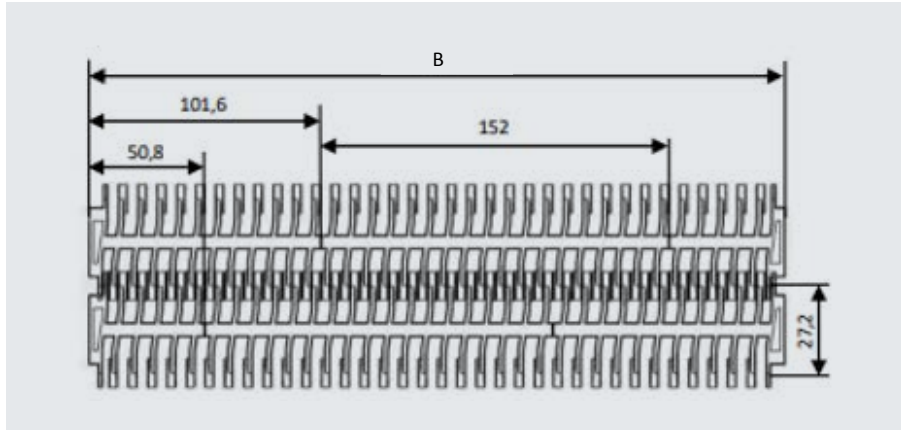
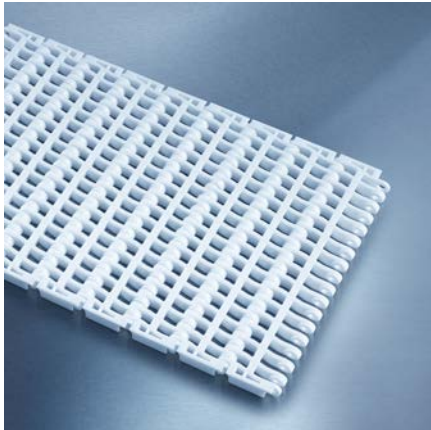
152	6	LFG 1566 FG W0006	912	36	LFG 1566 FG W0036
304	12	LFG 1566 FG W0012	1064	42	LFG 1566 FG W0042
456	18	LFG 1566 FG W0018	1216	48	LFG 1566 FG W0048
608	24	LFG 1566 FG W0024	1368	54	LFG 1566 FG W0054
760	30	LFG 1566 FG W0030	1520	60	LFG 1566 FG W0060

Characteristics

- 28% open surface
- Other widths possible on request

Teeth	Pitch circle	A (min) max = + 1 mm	B +3 mm
12	58.73	24.01	32
16	79.53	35.41	37
18	87.53	38.75	39
20	97.17	43.63	42
24	116.45	53.38	45
26	126.10	58.24	47
32	155.07	72.81	52





SERIES 2766 FG

Material chain Acetal grey	Width chain 6''+6''* n
Material pin PA	Diameter pin 4.5 mm
Pitch 27.2 mm	Weight chain 6.2 Kg / m²
Thickness chain 8.7 mm	Breaking load 16,200 N/m BW

Technical dimensions



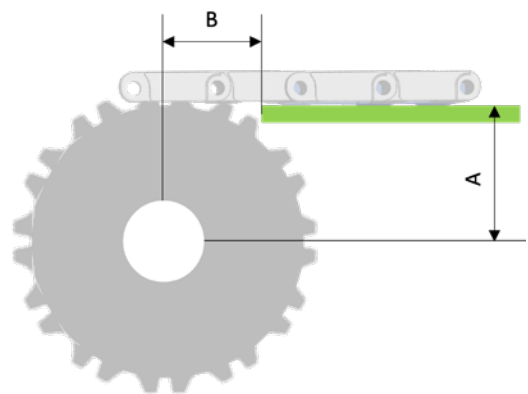
Series 2766 FG

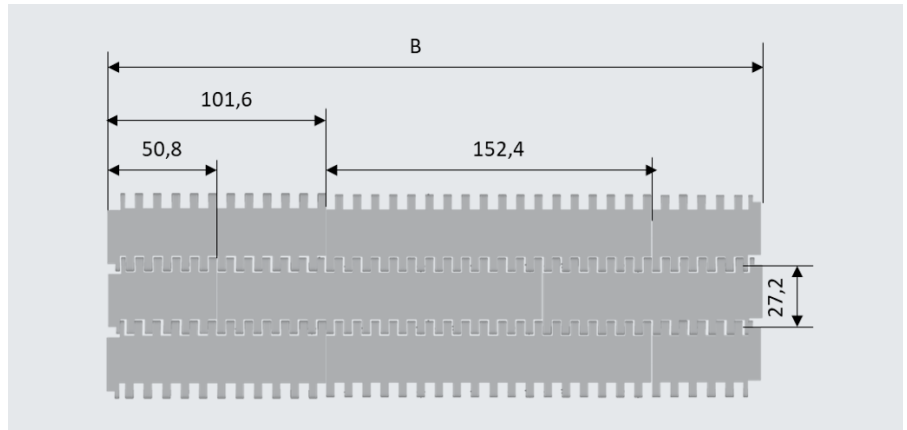
152	6	LFG 2766 FG W0006	913	36	LFG 2766 FG W0036
305	12	LFG 2766 FG W0012	1065	42	LFG 2766 FG W0042
457	18	LFG 2766 FG W0018	1217	48	LFG 2766 FG W0048
609	24	LFG 2766 FG W0024	1369	54	LFG 2766 FG W0054
761	30	LFG 2766 FG W0030	1521	60	LFG 2766 FG W0060

Characteristics

- 38% open surface
- Belt width increases in 50.8 mm steps.
Other widths possible on request

Teeth	Pitch circle	A (min) max = +1 mm	B +3 mm
6	54.40	19.21	32
9	79.53	33.02	39
10	88.02	37.51	41
12	105.09	46.41	44
18	156.64	72.78	53
20	173.87	81.52	56
24	208.39	98.95	61





SERIES 2765 FT

Material chain Acetal grey	Width chain 6"+6"*n
Material pin PA	Diameter pin 4.5 mm
Pitch 27.2 mm	Weight chain 6.8 Kg / m²
Thickness chain 8.7 mm	Breaking load 18,800 N/m BW

Technical dimensions



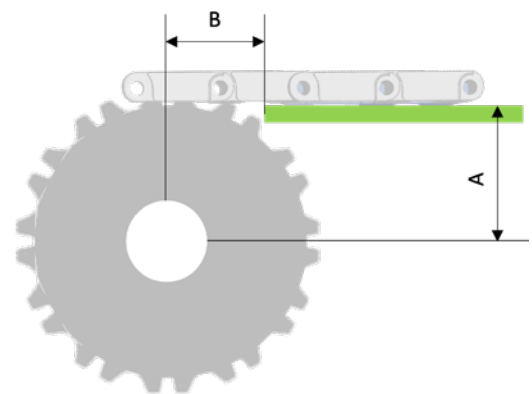
Series 2765 FG

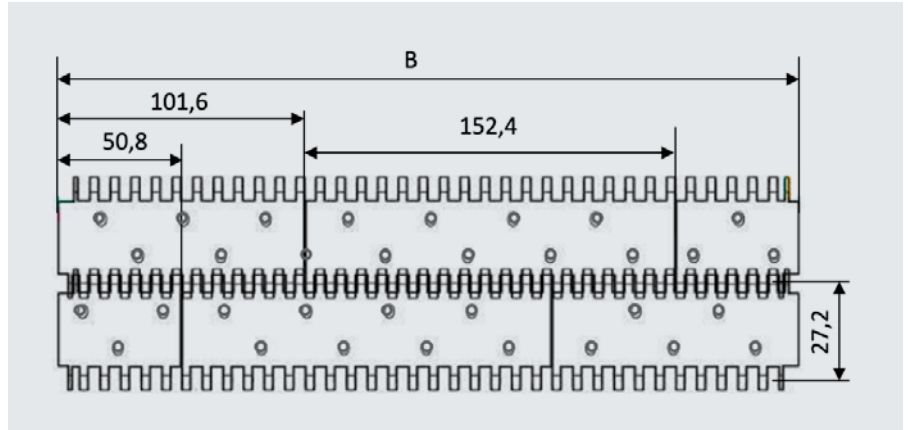
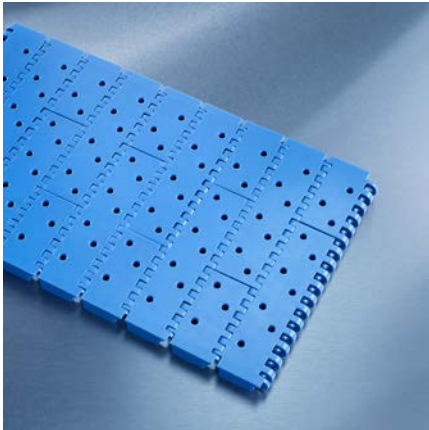
152	6	LFG 2765 FT W0006	914	36	LFG 2765 FT W0036
305	12	LFG 2765 FT W0012	1067	42	LFG 2765 FT W0042
457	18	LFG 2765 FT W0018	1219	48	LFG 2765 FT W0048
610	24	LFG 2765 FT W0024	1372	54	LFG 2765 FT W0054
762	30	LFG 2765 FT W0030	1524	60	LFG 2765 FT W0060

Characteristics

- 0% open surface
- Belt width increases in 50.8 mm steps.
Other widths possible on request

Teeth	Pitch circle	A (min) max = + 1 mm/m	B +3 mm
6	54.40	19.21	32
9	79.53	33.02	39
10	88.02	37.51	41
12	105.09	46.41	44
18	156.64	72.78	53
20	173.87	81.52	56
24	208.39	98.95	61





SERIES 2767 PT

Material chain Acetal grey	Width chain 6" + 6" * n
Material pin PA	Diameter pin 4.5 mm
Pitch 27.2 mm	Weight chain 6.8 Kg / m²
Thickness chain 9.8 mm	Breaking load 18,800 N/m BW

Technical dimensions



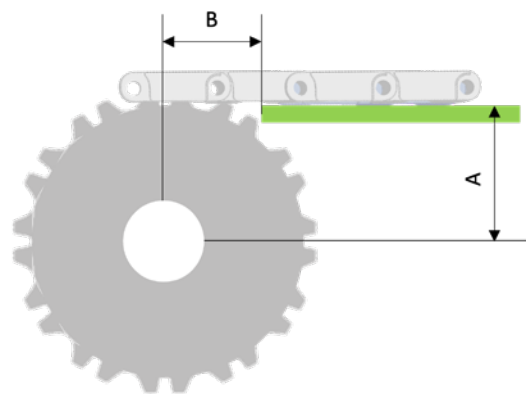
Series 2767 PT

152	6	LFG 2767 PR W0006	914	36	LFG 2767 PR W0036
305	12	LFG 2767 PR W0012	1067	42	LFG 2767 PR W0042
457	18	LFG 2767 PR W0018	1219	48	LFG 2767 PR W0048
610	24	LFG 2767 PR W0024	1372	54	LFG 2767 PR W0054
762	30	LFG 2767 PR W0030	1524	60	LFG 2767 PR W0060

Characteristics

- 4% open surface
- Other widths possible on request
- Different colors possible

Teeth	Pitch circle	A (min) max = + 1 mm	B +3 mm
6	54.40	18.66	32
9	79.53	32.47	39
10	88.02	36.96	41
12	105.09	45.86	45
18	156.64	72.23	54
20	173.87	80.97	57
24	208.39	98.40	62



Customer Service: We are here to assist you!



ON-SITE CONSULTATION AND ASSESSMENT

- Complete chain appraisals and analysis of customer chain drives
- Expert experience and recommendations
- Application-specific solutions



TECHNICAL SUPPORT

- Chain drive configuration
- Wear tests and benchmarking
- Fatigue strength, breaking strength and metallographic analyses
- 3D printing models
- Technical documentation



TAILORED SOLUTIONS

- Wide variety of options for mounting attachments
- New design and optimization of attachments
- Customer-specific article labelling



CONDITION MONITORING

Chain condition monitoring system (CCM-S) as a perfect preventive maintenance tool.



LUBRICATION SYSTEM

Economical, clean and highly efficient: iwis' CLA minimum quantity lubrication system with special applicators.



ONLINE TOOLS

- Chain calculation program
- Chain finder
- Chain configurator



DRIVE COMPONENTS

- Sprockets
- Plate wheels
- Chain tensioners



iwitools

- Chain breaking tools
- Chain pullers
- Pin extractors



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