Grain handling is an important application requiring high performance chains which are reliable, wear resistant and adaptable for reducing downtime. ELITE conveyor chains with customized mechanical and material characteristics stand for the durability and reliability these applications require.

Our ELITE product portfolio for grain handling includes strong carbon steel chains and our newly developed hygienic stainless steel chain solutions adapted for best corrosion and wear resistance performance – iwis guarantees long service life for special conveyor chains.
Custom solutions

Non-optimized conveyor chains can cause problems in grain handling operations. For example, flight attachments can collide with the metal frame and break off. Metal debris mixed with grains can cause serious problems during operation.

**ELITE solution: “Bending” version**

iwis chains have a smooth bending radius thanks to a special bending process for smooth surface without micro cracks in the radius of the flight attachments. In case of collisions, the flights only bend and do not cause further problems in the process. Additional special heat treatment provides a ductile core and hard surface which is optimized for bending and wear resistance.

iwis antriebssysteme – drive systems technology leader and your partner for every conveying solution!

Highlights

- High alloy steels for highest strength in harsh conditions
- Special hardened steels for optimized wear-resistant chain links
- Best solution for every application: Riveted pins for high strength or cottered pin solution for fast part replacement.
- Different dimensions of the flight attachments
- Flattened bushes prevent twisting in case of overload
- All chains also available as a stainless steel version as an option in corrosive environments
- Food grade initial lubrication available on request
- Individual technical support by iwis chain experts

iwis is renowned as a development partner and technology leader who can help you to meet the challenges you face. State-of-the-art simulation and configuration tools developed in-house help our design engineers to decide on the right products at an early stage.

**Contact iwis**

Please contact the iwis Customer Service Team for application support in your industry!

Tel. +44 12 15213600
Fax +44 12 15200822
salesuk@iwis.com
Nomenclature

Our precise nomenclature makes ordering easier for you. The detailed designation code helps you to find and order exactly the right chain for your application, quickly and without any trouble – in writing, by phone or via our online request form.

<table>
<thead>
<tr>
<th>Chain type</th>
<th>Pitch p</th>
<th>Width between inner plates b1 min.</th>
<th>Pin Ø d1</th>
<th>Pin length d2 max.</th>
<th>Bush Ø b4 max.</th>
<th>Height inner plate b7 max.</th>
<th>Plate thickness Ti/To h2 max.</th>
<th>Attachment flights (Custom dimensions on request) mm</th>
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</thead>
<tbody>
<tr>
<td>FV112</td>
<td>100</td>
<td>160</td>
<td>30</td>
<td>16</td>
<td>66</td>
<td>22</td>
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<td>6</td>
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<td>FV180</td>
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<td>160</td>
<td>45</td>
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<td>92</td>
<td>30</td>
<td>50</td>
<td>8</td>
</tr>
<tr>
<td>FV250</td>
<td>100</td>
<td>160</td>
<td>55</td>
<td>26</td>
<td>103,5</td>
<td>36</td>
<td>60</td>
<td>8</td>
</tr>
</tbody>
</table>
Chain advantage

iwis offers a wide range of conveyor chains suitable for different kinds of applications and products. Besides a broad range of standard chains, iwis offers many options for customizing each product. As well as the chain type and pitch, the dimensions of the attachment flights and optional holes are also essential.

In applications requiring high strength, chains pins can be riveted. For a quick and easy replacement of flights or chain segments, cottered pins can be used. Both options use flattened bushes to avoid torsion in case of overload.

Attachment advantage

A special flight bending process ensures optimized geometry of the radius, reducing stress in the material and ensuring a smooth, crack-free surface. This makes the flights more resistant against impacts and avoids breakage as the flights “bend”.

In addition to standard carbon steel, all variants are also available in stainless steel for highest resistance against aggressive media, e.g. in cattle fodder handling.
iwis Services: close to our customers

On-site advice & expert evaluation
- Full assessment of chain drives and analysis of plant machinery
- Advice and recommendations from experts
- Application-specific solutions

Technical support
- Calculation of chain drives (www.iwis.com/chain-design)
- Service life tests and benchmarking
- Fatigue strength, tensile strength and metallographic analyses
- 3D-printing models
- Technical documentation

Individual solutions
- Wide range of attachment installation possibilities
- Redesign and optimization of attachments
- Customer-specific article inscriptions

Chain condition monitoring
Chain wear elongation monitoring system (CCM) as an ideal aid in preventive maintenance.

Online tools
- CAD drawings
- ChainFinder
- Chain Configurator

Online Shop – www.iwis.com/shop
At-a-glance product information and fast-track ordering for standard chain lengths.

Drive components
- Sprockets
- Idler wheels
- Chain tensioners

Customer Service
Tel. +44 12 15213600
Fax +44 12 15200822
salesuk@iwis.com
Our subsidiaries

Germany
iwis antriebssysteme GmbH & Co. KG
Albert-Roßhaupter-Straße 53
81369 München
Tel. +49 89 76909-1500
Fax +49 89 76909-1198
sales-wilnsdorf@iwis.com

Germany
iwis antriebssysteme GmbH
Essener Straße 23
57234 Wilnsdorf
Tel. +49 2739 86-0
Fax +49 2739 86-22
sales-wilnsdorf@iwis.com

Germany
iwis agrisystems
Schützenweg 5
36205 Sontra
Tel. +49 5653 9778-0
Fax +49 5653 9778-26
agrisystems@iwis.com

Great Britain
iwis drive systems Ltd.
Unit 8c Bloomfield Park
Bloomfield Road, Tipton
West Midlands, DY4 9AP
Tel. +44 12 15213600
Fax +44 12 15200822
salesuk@iwis.com

France
iwis systèmes de transmission
10, rue du Luxembourg
69330 Meyzieu
Tel. +33 4374515-70
Fax +33 4374515-71
salesfr@iwis.com

Switzerland
iwis AG Kettentechnik
Bahnweg 4 (Postfach)
5504 Dirmatingen
Tel. +41 62 8898999
Fax +41 62 8898990
info@iwis-ketten.ch

Italy
iwis antriebssysteme Italia
Tel. +39 340 9296142
Fax +39 89 7690049-1726
salesit@iwis.com

China
iwis drive systems (Suzhou) Co., Ltd.
No. 266 LvliangShan Road
215153 Suzhou SND
Tel. +86 512 8566-3020
Fax +86 512 8566-3009
salescn@iwis.com

USA
iwis drive systems, LLC
Building 100, 8266 Zionsville Road
Indianapolis, IN 46268
Tel. +1 317 821-3539
Fax +1 317 821-3569
salesus@iwisusa.com

Canada
iwis drive systems, Inc.
101-19097, 26th Avenue,
Surrey BC V3Z 3V7
Tel. +1 604 560-6395
Fax +1 604 560-6397
salesca@iwisusa.com

Brazil
iwis Sistemas de Transmissão
de Energia Mecânica Ltda.
Rua Benlo Rosa, nº 1816
Bairro Hidráulica
95.900-000 Lajeado, RS
Tel. +55 51 3748-7402
salesbrazil@iwis.com

South Africa
iwis drive systems, (Pty) Ltd
Unit 3, 127 Koomhof Road
Meadowdale, 1613
Tel. +27 11 392-2306
Fax +27 11 392-3295
salessa@iwis.com

Czechia
iwis antriebssysteme spol. s r.o.
Písecká 893
38601 Strakonice
Tel. +420 383 411811
Fax +420 383 321695
salescz@iwis.com

Turkey
iwis tahrik sistemleri sanayi ve ticaret ltd.şti
Kağıthane Merkez Mah. Bağlar Cad. No: 14
Kağıthane Ofis Park 4C-Blok, TT04-F2
34406 Kağıthane-Istanbul
Tel. +90-212-939 3843
Fax +90-212 939 3701
salestr@iwis.com

www.iwis.com

Your sales representative