

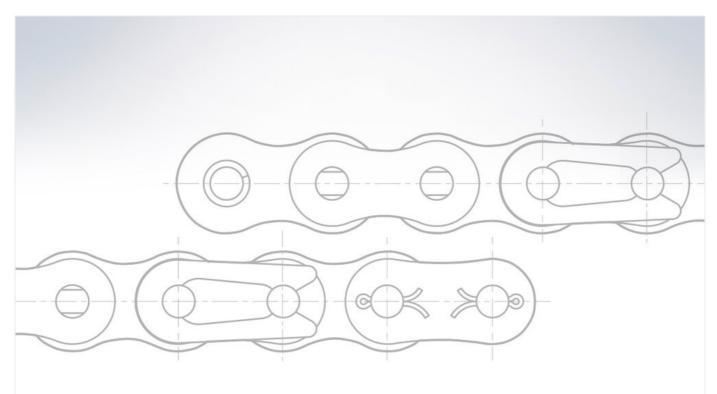


# Roller chain 12B-3 - JWIS

Part no.: 50000527 Packaging Unit: 5,01m

Brand: JWIS





# Produktbild folgt in Kürze

# Technical data

ROLLER CHAIN	12B
Pitch p (mm)	19,05
Width between inner plates b1 min. (mm)	11,75
Roller diameter d1 max. (mm)	12,07

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### Product data



Pin diameter d2 max. (mm)	5,72
Total width inner link b2 max. (mm)	15,62
Outer link pin rivet a1 max. (mm)	61,5
Outer link key groove a max. (mm)	62,5
Height inner plate h2 max. (mm) (JWIS: g)	16,4
Min. tensile strength ISO/DIN FU (kN)	86,7
Avg. tensile strength FB (kN)	100
Weight per meter (kg)	3,8
Bearing surface f (cm²)	2,68
Traverse pitch pt (mm) (JWIS: e)	19,46

### **Product Information**

JWIS Roller chains are characterised by an above-average service life due to excellent wear resistance, high consistency, matchless precision and a considerably higher breaking strength and fatigue strength than required by ISO standard. All iwis chains are pre-stretched and are provided with a highly efficient initial lubrication.

#### Highlights:

- Only high-quality heat-treated and case-hardened steel is used with stringent specifications for materials analysis, tolerances and surface quality
- Each chain part is manufactured a million times daily to the same precision and is monitored using SPC (statistical process control)
- · All chain parts are heat-treated, in some cases using special processes to optimize quality characteristics
- Modern production technologies ensure consistent geometry and superior surface quality
- Chains are checked for dimensional accuracy, length tolerance and flexibility, plus for the press fit joins on pins, outer plates and bush, and inner plate
- Our high quality assurance standards comply with the requirements of ISO 9001:2006
- For special applications: surface coatings, special lubricants, special materials (e.g. corrosion-resistant)

# **Applications**

- · Warehouse technology, materials-handling industry
- Conveyor technology
- · Assembly and industrial handling systems
- · Wood processing industry
- Mechanical engineering and systems construction
- · Glass, ceramic and building material industry
- Environmental technology, Recycling

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## **Useful** information

#### **CALCULATION PROGRAM**

InduKet: the Chain Drive Calculation Program for Engineers.

iwis.com/chaincalc

### **CHAIN CALCULATION**

The right drive solution for your challenge.

chaindrive@iwis.com

#### **SERVICES**

ChainFinder, CAD data, iwis Chain Handbook and more.

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