



## Flat Top Chain 815 Series 815 HS, Stainless steel - FLEXON

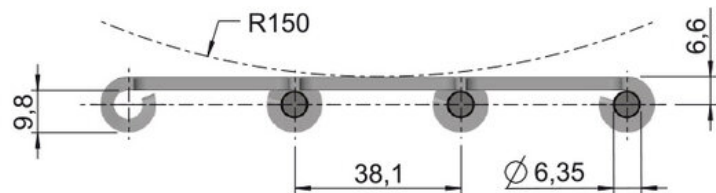
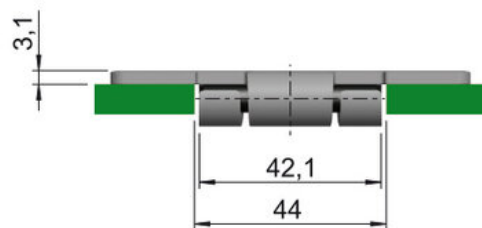
Part no.: 81022684

Packaging Unit: 3,048m

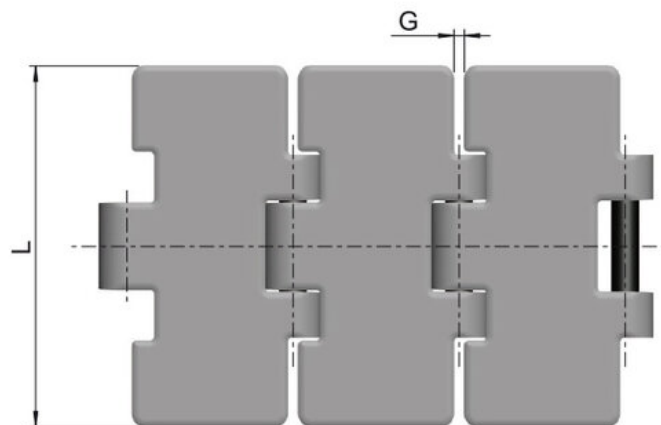
Brand: FLEXON

Model: Series 815 HS

Surface: Stainless steel



↔ Laufrichtung  
Running direction



## Technical data

FLAT TOP CHAIN	815
Pin diameter d2 max. (mm)	6,35
Weight per meter (kg)	2,65
Chain material	Mega

Pin material	Stainless steel hardened
Plate thickness (mm)	3,1
Back flex radius (mm)	150
Gap G (mm)	1,6
Width L (mm)	82,5
Average yield load (N)	8,5

## Product Information

FLEXON Steel and Stainless Steel Flat Top Chains are produced in straight running and side flexing versions and the range is covered by a broad selection of raw materials and chain link profiles to provide solutions for all conveying applications. These Flat Top Chains are characterised by high working loads, highly-resistant to wear and extremely flat and smooth conveying surfaces. The chains can be used in many applications and are not just confined to the Beverage Industry.

HS = High Speed, Roughness: Ra ≤ 0.18 micron

Highlights:

- High performance stainless steel for high speed and high load applications
- Very high working load
- High corrosion and wear resistance
- Very high surface hardness through cold work hardening
- Highest surface quality
- Applicable for magnet chains
- Working temperatures from -40°C till +260°C (-40°F till +500°F)
- 27 HRC

## Applications

- Food processing industry



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<https://www.iwis.com/en-en/products-services/flat-top-chain-815-series-815-hs-stainless-steel-flexon~p7097>

## Useful information



### **CALCULATION PROGRAM**

InduKet: the Chain Drive  
Calculation Program for  
Engineers.

[iwis.com/chaincalc](https://www.iwis.com/chaincalc)



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